

Toaster: Vertical

Remove and replace Teflon Belts

Frequency

Quarterly

Models

HEBT

Estimated Time to Complete

30 Minutes

Health and Safety Hazards



Chemicals



Electrical Hazard

Food Safety



Wash and dry hands **before and after** performing this task



Ensure nuts, bolts & screws are tight



Inspect equipment. Do not use if damaged

EQUIPMENT



Gauntlets



Screwdriver, flat



Scissors



Red border cloth

To order replacement belts contact H&K on 0870 720 0544

H&K part numbers for teflon belts:

2 x TAC4-01630-021

1 x TAC4-01630-024

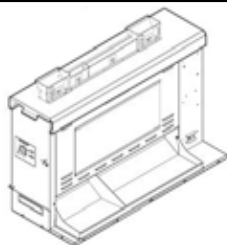
1 x TAC4-01630-027

Top Tip: Set up repeat order to arrive every 3 months.

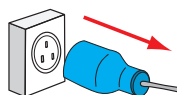


1

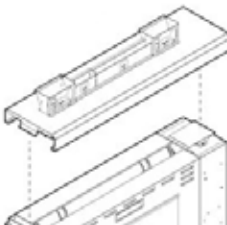
Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete.

**2**

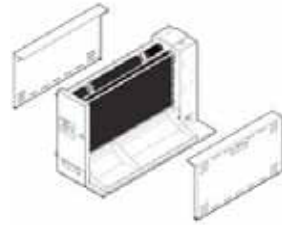
Unplug the power cord once the cool-down period is complete.

**3**

Remove the bun feeder using heat-resistant gloves.

**4**

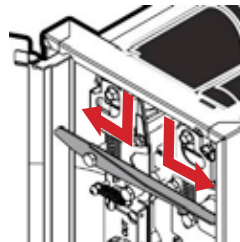
Remove the front and rear conveyor covers by lifting up and away from the unit.

**5**

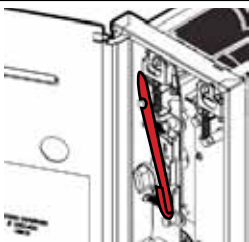
Open side panel.
Unlock the hatch and open the side panel.

**6**

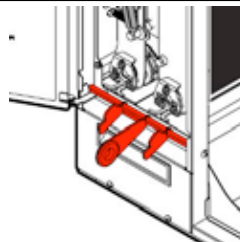
Lower the belt rollers.
Push down and back on the front and rear belt rollers. Use both hands. This will remove tension and lock them in place.

**7**

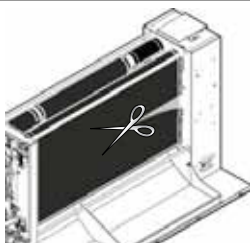
Unlock upper belt frame lock.
Lift the upper belt frame lock. Then rotate down so it rests on the cam shaft of the rear belt roller.

**8**

Unlock lower belt frame lock.
Pull down the lower belt frame lock. This will provide access to the front and rear belt rollers and belts.

**9**

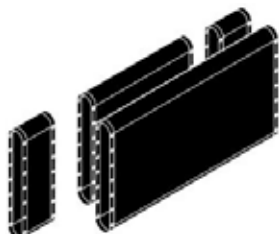
Remove belts.
Cut the front and back belts with scissors.
Remove and discard.



Install Front and Heel/Club Belt

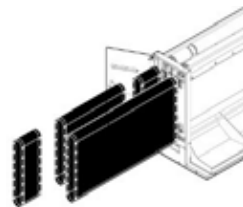
10

Clean new belts using red border cloth and allow to air dry



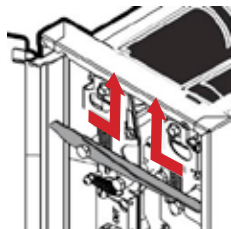
11

Install belts.
Slide the new front belt gently over the front top roller and front bottom roller.
Slide the first crown belt over the rear top roller and rear bottom roller. Repeat this step for the club/heel belt and the second crown belt.
Make sure the belt lines up properly on the rollers. The snaps on the belts should face the inside of the roller.



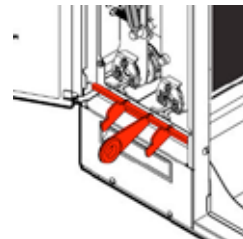
12

Lift belt rollers.
Lift up the front and rear belt roller. Use both hands. This will add tension and lock them in place.



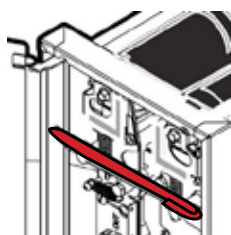
13

Lift lower belt frame lock.
Lift the lower conveyor lock to lock the rollers into place.
Lift up on the cam shaft of the rear conveyor roller while lifting the conveyor lock.



14

Re-engage the upper belt frame lock.
Lift the upper belt frame lock and lock in place on the conveyor assembly.



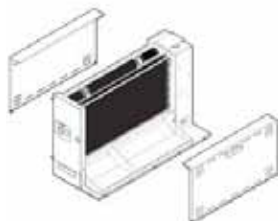
15

Close the side panel.
Close the side panel and reinstall the screw.



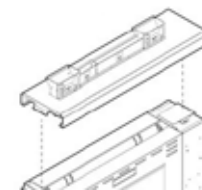
16

Re-install conveyor covers.
Re-install the front and rear conveyor covers so they lock into place.



17

Re-install bun feeder.
Re-install the bun feeder onto the top of the unit.



18

Turn unit on.
Plug in the power cord and turn the unit on.

